

**SECTION IX: RELEASES FROM SOLID WASTE UNITS AND CORRECTIVE ACTION**

RCRA Part B Permit Renewal Application  
RCRA Permit No. HW-50227  
Conroe, Texas

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***APPENDIX IX-3***

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EVIDENCE OF RELEASE

COPY OF POST-RESPONSE ACTION CARE REPORT

Bryan W. Shaw, Ph.D., *Chairman*  
 Carlos Rubinstein, *Commissioner*  
 Toby Baker, *Commissioner*  
 Zak Covar, *Executive Director*

## TEXAS COMMISSION ON ENVIRONMENTAL QUALITY

*Protecting Texas by Reducing and Preventing Pollution*

September 18, 2013

Mr. Walter Stamm  
 Plant Manager  
 Huntsman Petrochemical LLC  
 5451 Jefferson Chemical Road  
 Conroe, TX 77301

CONROE PLANT			
OCT 1 2013			
WS	10/23	DW	MN
DN		PF	JH
File		WEM	TCM

Re: Approval of Post-Response Action Care Report (PRACR) dated August 23, 2013  
 Huntsman Petrochemical Conroe Plant, T-E-55 Area  
 TCEQ SWR No. 30094; Customer No. CN603603093; Regulated Entity No.  
 RN100219740

Dear Mr. Stamm:

The Texas Commission on Environmental Quality (TCEQ) has reviewed the above-referenced PRACR. The PRACR was submitted in accordance with the schedule in the Response Action Plan (RAP) previously approved on July 25, 2002. Based on our review, the TCEQ approves the PRACR, which fulfills the requirements of 30 Texas Administrative Code (TAC) §350.96. Please continue with the post-response action care activities, and submit future PRACRs in accordance with the applicable submittal schedule.

Please be aware that it is the continuing obligation of persons associated with a site to ensure that municipal hazardous waste and industrial solid waste are managed in a manner which does not cause the discharge or imminent threat of discharge of waste into or adjacent to waters in the state, a nuisance, or the endangerment of the public health and welfare as required by 30 TAC §335.4. If the actual response action fails to comply with these requirements, please take any necessary and authorized action to correct such conditions. If a substantial change in circumstance occurs please comply with the requirements of 30 TAC §350.35. A TCEQ field inspector may conduct an inspection of your site to determine compliance with the cleanup requirements.

Mr. Stamm

Page 2

September 18, 2013

TCEQ SWR No. 300094

Questions concerning this letter should be directed to me at (512) 239-2360. When responding by mail, please submit an original and one copy of all correspondence and reports to the Remediation Division at Mail Code MC-127, and an additional copy to the Region Office.

Sincerely,

A handwritten signature in black ink, appearing to read 'Steph K', with a stylized flourish at the end.

Stephanie Kirschner, AICP, Project Manager  
VCP-CA Section  
Remediation Division

SDK/mdh

cc: Jason Ybarra, Waste Section Manager, TCEQ Region 12 Office, Houston

# HUNTSMAN

Enriching lives through innovation

## VIA FEDEX

August 23, 2013

Texas Commission on Environmental Quality  
IHW Corrective Action Program (MC-127)  
Remediation Division  
12100 Park 35 Circle, Building D  
Austin, Texas 78753

79 65 36136232  
79 65 36154014  
79 65 36173708  
79 65 36228958  
79 65 26099247

**RE: Post-Response Action Care Report  
T-E-55 Area Site Investigation  
Huntsman Petrochemical LLC, Conroe Plant  
TCEQ SWR No. 30094  
CN 603603093, RN 100219740**

Dear Corrective Action Team:

Enclosed is the annual Post-Response Action Care Report (PRACR) for the T-E-55 area site investigation. The post-response action care obligation consists of periodic visual inspections for surfaced medium distillate petroleum tars and removal of contaminated soils if found.

As requested, the original and one copy have been submitted to the corrective action section, with an additional copy submitted to the Region 12 office in Houston.

If you have any questions or comments on these submittals, please contact Richard Hare at (936) 760-6287.

Sincerely,



Walter R. Stamm  
Plant Manager

Enclosures

cc: Ms. Ashley K. Wadick, Regional Director, TCEQ Region 12, Houston, TX 77023-1452  
Mr. Gary Jacobson, Chevron Environmental Management Company, Bellaire, TX  
Mr. Lon Tullos, Huntsman  
File: ENV.CR.20.05.B

**ATTACHMENT A  
POST RESPONSE ACTION CARE REPORT**

## Cover Page

TCEQ Region No.: 1 2

	Municipal Solid Waste Permits (Mail Code 124)
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Longitude: Degrees, Minutes, Seconds OR Decimal Degrees (circle one) West 95° 23' 5"

☒ Check if no off-site properties affected

Signature of Person Walter R. Stamm Name, print: Walter R. Stamm Date: 8/23/13

<b>PRACR Executive Summary</b>	ID No: SWR # 30094
	Report Date: 8/23/2012

Affected Property Name/Number: Tank T-E-55 Area

Date of RAP approval: July 25, 2002

Date of RACR approval: Not Applicable

Length of approved PRAC period (default 30 yrs.): 30 Years

Check if this is the final report ☐

If this is the final report, provide documentation in Worksheet 4.0 that the applicable provisions of §350.33(i) have been met.

This reporting period: Start date: August 2012 End date: July 2013

On-site land use for basis of RACR approval ☐ Residential ☒ Commercial/industrial

Current on-site land use classification: ☐ Residential ☒ Commercial/industrial

During this reporting period, have there been any unexpected events or new conditions at the affected property that required an additional response action? ☐ Yes ☒ No

If yes, provide a brief explanation:

If physical control inspection occurred during this reporting period, what is the status of the physical control?

Have any changes occurred in the person's status during this reporting period to warrant changes in the financial assurance for this affected property? (For example, a change in "small business" status as defined in §350.33(n)(2).) ☐ Yes ☒ No

If yes, describe the changes that occurred and the changes in financial assurance that have been or will be taken.

# Checklist for Report Completeness

ID No. SWR # 30094

Report Date: 8/23/2012

## Checklist for Report Completeness

Use this checklist to determine the portions of the form that must be submitted for this report. Answer all questions by checking Yes or No. If the answer is Yes include that portion of the report. If the answer is No, do not complete or submit that portion of the report. All form contents that are marked "Required" must be submitted. Form contents marked with an asterisk (\*) are not included in the blank form and are to be provided by the person.

Report Contents

	Required	Cover Page	<input checked="" type="checkbox"/>
	Required	Executive Summary	<input checked="" type="checkbox"/>
	Required	Checklist for Report Completeness	<input checked="" type="checkbox"/>
No <input checked="" type="checkbox"/>	Has COC concentration monitoring been conducted?	<input type="checkbox"/> Yes	Worksheet 1.0 Monitoring Activities <input type="checkbox"/>
			Attachment 1A* Monitoring Locations Map <input type="checkbox"/>
No <input checked="" type="checkbox"/>	Have groundwater elevation measurements been taken?	<input type="checkbox"/> Yes	Attachment 1B* Groundwater Gradient Maps <input type="checkbox"/>
No <input checked="" type="checkbox"/>	Is a physical control present?	<input type="checkbox"/> Yes	Worksheet 2.0 Physical Control Inspection, Operation, and Maintenance <input type="checkbox"/>
No <input checked="" type="checkbox"/>	Is monitoring being performed?	<input type="checkbox"/> Yes	Worksheet 3.0 COC Status <input type="checkbox"/>
			Attachment 3A* Time Series Graphs <input type="checkbox"/>
			Attachment 3B* Concentration versus Distance Graphs <input type="checkbox"/>
			Attachment 3C* PCLE Zone Maps and Cross Sections <input type="checkbox"/>
			Attachment 3D* Data Summary <input type="checkbox"/>
No <input checked="" type="checkbox"/>	Is this the final report? <sup>1</sup>	<input type="checkbox"/> Yes	Worksheet 4.0 Response Action Objectives <input type="checkbox"/>
No <input checked="" type="checkbox"/>	Is monitoring being performed?	<input type="checkbox"/> Yes	Appendix 1* Analytical Data <input type="checkbox"/>
			Appendix 2* Disposition of Derived Waste <input type="checkbox"/>
	Required	Appendix 3* Chronology	<input checked="" type="checkbox"/>

<sup>1</sup> See §350.33(i) to see if conditions are met to justify termination of post-response action care.  
TCEQ-10329/PRACR February 2005



**ATTACHMENT B**  
**DISPOSITION OF DERIVED WASTE**

## CONTAMINATED SOLIDS WASTE DISPOSED IN OFFSITE LANDFILL

DATE	QTY (LBS)	TCEQ WASTE CODE	TSDF (Receiver)
12/16/2012	16,000	01003011	GULFWEST
TOTAL	16,000		

These are all contaminated solid loads transferred during period when contamination of medium distillate petroleum tars were removed.

Approximately 3 lbs. of the total shipments listed above were medium distillate petroleum tars.

**ATTACHMENT C**  
**CHRONOLOGY OF POST CLOSURE CARE ACTIVITIES**

POST RESPONSE ACTION CARE REPORT  
TANK T-E-55 AREA  
REPORTING PERIOD AUGUST 2012 THROUGH JULY 2013  
HUNTSMAN PETROCHEMICAL LLC  
CONROE, TEXAS

The following is a summary of events associated with the post response action care obligations for contaminated soil in the area of tank T-E-55.

August 2012 through July 2013

Huntsman performed monthly visual inspections of the soil surrounding T-E-55 as shown in the table below. When medium distillate petroleum tars were observed, the material was physically removed and transferred to a non-hazardous waste bin. The waste in each bin was disposed in a class 1 landfill. Huntsman removed and properly disposed of approximately 3 pounds of material during this reporting period.

2012-2013 T-E-55 Site Monthly Inspection Report					
Month	Inspection Date	Inspection By	Contamination Yes/No	Work Request Number	Comments
August	8/8/2012	D. Thomas	Yes	31023977	Small amount of material on the ground east of tank TE55. WR entered to clean up material (< 1 lb) and place in amine contaminated bin.
September	9/6/2012	D. Thomas	Yes		Small amount of material on the ground east of tank TE55. WR entered to clean up material (< 1 lb) and place in amine contaminated bin.
October	10/5/2012	D. Thomas	Yes	31026737	Small amount of material on the ground northeast of tank TE55. WR entered to clean up material (< 1 lb) and place in amine contaminated bin.
November	11/26/2012	D. Thomas	No		
December	12/20/2013	D. Thomas	No		
January	1/21/2013	D. Thomas	No		
February	2/22/2013	D. Thomas	No		
March	3/22/2013	D. Thomas	No		
April	4/15/2013	D. Thomas	No		
May	5/14/2013	R. Hare	No		
June	6/11/2013	R. Hare	No		
July	7/30/2013	R. Hare	No		

HZRC/TE ✓

DOCUMENTATION OF ENVIRONMENTAL INDICATOR DETERMINATION

Interim Final 2/5/99

RCRA Corrective Action  
Environmental Indicator (EI) RCRIS code (CA750)

Migration of Contaminated Groundwater Under Control

Facility Name: Huntsman Conroe Facility  
Facility Address: 5451 Jefferson Chemical Road, Conroe, Texas 77301  
Facility EPA ID #: TXD008075853 ✓  
TCEQ Solid Waste Registration ID #: 30094

1. Has all available relevant/significant information on known and reasonably suspected releases to the groundwater media, subject to RCRA Corrective Action (e.g., from Solid Waste Management Units (SWMU), Regulated Units (RU), and Areas of Concern (AOC)), been considered in this EI determination?

  X   If yes - check here and continue with #2 below.

       If no - re-evaluate existing data, or

       if data are not available, skip to #8 and enter "IN" (more information needed) status code.

**BACKGROUND**

**Definition of Environmental Indicators (for the RCRA Corrective Action)**

Environmental Indicators (EI) are measures being used by the RCRA Corrective Action program to go beyond programmatic activity measures (e.g., reports received and approved, etc.) to track changes in the quality of the environment. The two EI developed to-date indicate the quality of the environment in relation to current human exposures to contamination and the migration of contaminated groundwater. An EI for non-human (ecological) receptors is intended to be developed in the future.

**Definition of "Migration of Contaminated Groundwater Under Control" EI**

A positive "Migration of Contaminated Groundwater Under Control" EI determination ("YE" status code) indicates that the migration of "contaminated" groundwater has stabilized, and that monitoring will be conducted to confirm that contaminated groundwater remains within the original "area of contaminated groundwater" (for all groundwater "contamination" subject to RCRA corrective action at or from the identified facility (i.e., site-wide)).

**Relationship of EI to Final Remedies**

While Final remedies remain the long-term objective of the RCRA Corrective Action program the EI are near-term objectives which are currently being used as Program measures for the Government Performance and Results Act of 1993, GPRA). The "Migration of Contaminated Groundwater Under Control" EI pertains ONLY to the physical migration (i.e., further spread) of contaminated ground water and contaminants within groundwater (e.g., non-aqueous phase liquids or NAPLs). Achieving this EI does not substitute for achieving other stabilization or final remedy requirements and expectations associated with sources of contamination and the need to restore, wherever practicable, contaminated groundwater to be suitable for its designated current and future uses.

**Duration / Applicability of EI Determinations**

EI Determinations status codes should remain in RCRIS national database ONLY as long as they remain true (i.e., RCRIS status codes must be changed when the regulatory authorities become aware of contrary information).

**Migration of Contaminated Groundwater Under Control**  
**Environmental Indicator (EI) RCRIS code (CA750)**  
Page 2

2. Is groundwater known or reasonably suspected to be "contaminated"<sup>1</sup> above appropriately protective "levels" (i.e., applicable promulgated standards, as well as other appropriate standards, guidelines, guidance, or criteria) from releases subject to RCRA Corrective Action, anywhere at, or from, the facility?

\_\_\_\_\_ If yes - continue after identifying key contaminants, citing appropriate "levels," and referencing supporting documentation.

  X   If no - skip to #8 and enter "YE" status code, after citing appropriate "levels," and referencing supporting documentation to demonstrate that groundwater is not "contaminated."

\_\_\_\_\_ If unknown - skip to #8 and enter "IN" status code.

Rationale and Reference(s): \_\_\_\_\_

\_\_\_\_\_ there is no known contaminated groundwater at this site \_\_\_\_\_

**Footnotes:**

<sup>1</sup>"Contamination" and "contaminated" describes media containing contaminants (in any form, NAPL and/or dissolved, vapors, or solids, that are subject to RCRA) in concentrations in excess of appropriate "levels" (appropriate for the protection of the groundwater resource and its beneficial uses).

## Page 3

\_\_\_\_ If yes - continue, after presenting or referencing the physical evidence (e.g., groundwater sampling/measurement/migration barrier data) and rationale why contaminated groundwater is expected to remain within the (horizontal or vertical) dimensions of the "existing area of groundwater contamination"<sup>2</sup>).

If unknown - skip to #8 and enter "IN" status code.

Rationale and Reference(s):

2 “existing area of contaminated groundwater” is an area (with horizontal and vertical dimensions) that has been verifiably demonstrated to contain all relevant groundwater contamination for this determination, and is defined by designated (monitoring) locations proximate to the outer perimeter of “contamination” that can and will be sampled/tested in the future to physically verify that all “contaminated” groundwater remains within this area, and that the further migration of “contaminated” groundwater is not occurring. Reasonable allowances in the proximity of the monitoring locations are permissible to incorporate formal remedy decisions (i.e., including public participation) allowing a limited area for natural attenuation.

## Page 4

\_\_\_\_\_ If yes - continue after identifying potentially affected surface water bodies.

\_\_\_\_\_ If unknown - skip to #8 and enter "IN" status code.

Rationale and Reference(s):



## Page 5

- If unknown - enter "IN" status code in #8.

**Rationale and Reference(s):**

This image shows a single sheet of white paper with horizontal blue or grey ruling lines. The lines are evenly spaced and run across the width of the page. There is no handwriting or other markings on the paper.

<sup>3</sup> As measured in groundwater prior to entry to the groundwater-surface water/sediment interaction (e.g., hyporheic) zone.

Migration of Contaminated Groundwater Under Control  
Environmental Indicator (EI) RCRIS code (CA750)  
Page 6

6. Can the discharge of "contaminated" groundwater into surface water be shown to be "currently acceptable" (i.e., not cause impacts to surface water, sediments or eco-systems that should not be allowed to continue until a final remedy decision can be made and implemented<sup>4</sup>)?

\_\_\_\_\_ If yes - continue after either: 1) identifying the Final Remedy decision incorporating these conditions, or other site-specific criteria (developed for the protection of the site's surface water, sediments, and eco-systems), and referencing supporting documentation demonstrating that these criteria are not exceeded by the discharging groundwater; OR  
2) providing or referencing an interim-assessment,<sup>5</sup> appropriate to the potential for impact, that shows the discharge of groundwater contaminants into the surface water is (in the opinion of a trained specialists, including ecologist) adequately protective of receiving surface water, sediments, and eco-systems, until such time when a full assessment and final remedy decision can be made. Factors which should be considered in the interim-assessment (where appropriate to help identify the impact associated with discharging groundwater) include: surface water body size, flow, use/classification/habitats and contaminant loading limits, other sources of surface water/sediment contamination, surface water and sediment sample results and comparisons to available and appropriate surface water and sediment "levels," as well as any other factors, such as effects on ecological receptors (e.g., via bio-assays/benthic surveys or site-specific ecological Risk Assessments), that the overseeing regulatory agency would deem appropriate for making the EI determination.

\_\_\_\_\_ If no - (the discharge of "contaminated" groundwater can not be shown to be "currently acceptable") - skip to #8 and enter "NO" status code, after documenting the currently unacceptable impacts to the surface water body, sediments, and/or eco-systems.

\_\_\_\_\_ If unknown - skip to 8 and enter "IN" status code.

Rationale and Reference(s): \_\_\_\_\_

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

<sup>4</sup> Note, because areas of inflowing groundwater can be critical habitats (e.g., nurseries or thermal refugia) for many species, appropriate specialist (e.g., ecologist) should be included in management decisions that could eliminate these areas by significantly altering or reversing groundwater flow pathways near surface water bodies.

<sup>5</sup> The understanding of the impacts of contaminated groundwater discharges into surface water bodies is a rapidly developing field and reviewers are encouraged to look to the latest guidance for the appropriate methods and scale of demonstration to be reasonably certain that discharges are not causing currently unacceptable impacts to the surface waters, sediments or eco-systems.

## Page 7

If yes - continue after providing or citing documentation for planned activities or future sampling/measurement events. Specifically identify the well/measurement locations which will be tested in the future to verify the expectation (identified in #3) that groundwater contamination will not be migrating horizontally (or vertically, as necessary) beyond the "existing area of groundwater contamination."

\_\_\_\_\_ If unknown - enter "IN" status code in #8.

**Rationale and Reference(s):**

This image shows a single sheet of white paper with horizontal blue or grey ruling lines. The lines are evenly spaced and run across the width of the page. There is no handwriting or other markings on the paper.

**Migration of Contaminated Groundwater Under Control**  
**Environmental Indicator (EI) RCRIS code (CA750)**  
Page 8

8. Check the appropriate RCRIS status codes for the Migration of Contaminated Groundwater Under Control EI (event code CA750), and obtain Supervisor (or appropriate Manager) signature and date on the EI determination below (attach appropriate supporting documentation as well as a map of the facility).

  X   YE - Yes, "Migration of Contaminated Groundwater Under Control" has been verified. Based on a review of the information contained in this EI determination, it has been determined that the "Migration of Contaminated Groundwater" is "Under Control" at the   Huntsman Conroe Facility   facility, EPA ID #   TXD008075853  , located at   5451 Jefferson Chemical Road, Conroe, Texas 77301  . Specifically, this determination indicates that the migration of "contaminated" groundwater is under control, and that monitoring will be conducted to confirm that contaminated groundwater remains within the "existing area of contaminated groundwater" This determination will be re-evaluated when the Agency becomes aware of significant changes at the facility.

       NO - Unacceptable migration of contaminated groundwater is observed or expected.

       IN - More information is needed to make a determination.

Completed by

(signature) Kititke Cook  
(print) Kititke Cook  
(title) Project Manager

Date 9/29/2009

Supervisor

(signature) Jason Wang  
(print) Jason Wang  
(title) Team Leader  
Texas Commission on Environmental Quality

Date 9/29/09

Locations where References may be found:

TCEQ Central Records, Austin, TX

Contact telephone and e-mail numbers:

Project Manager listed above  
(512) 239-2200  
KiCook@tceq.state.tx.us

**Final Note:** The purpose of the Migration of Contaminated Groundwater EI is to verify that the groundwater plume is stable. A "YE" determination does not constitute a screening tool to end the corrective action process. The "YE" determination may be changed at any time as new information becomes available.

**SECTION IX: RELEASES FROM SOLID WASTE MANAGEMENT UNITS AND  
CORRECTIVE ACTION**

RCRA Part B Permit Renewal Application  
Hazardous Waste Permit No. HW-50227  
Conroe, Texas

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***TABLE OF CONTENTS FOR SUPPLEMENTAL TEXT***

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IX. RELEASES FROM SOLID WASTE MANAGEMENT UNITS AND CORRECTIVE ACTION..... 1

**IX. RELEASES FROM SOLID WASTE MANAGEMENT UNITS  
AND CORRECTIVE ACTION**

The Warren Petroleum Corporation began initial petrochemical production at this facility in 1954. The facility was idle during 1959. The Jefferson Chemical Company operated the facility from 1960 until 1974. The Jefferson Chemical Company was originally a joint venture of Texaco, Inc. and American Cyanamid Company. From 1974 until 1980 the facility was operated by the Jefferson Chemical Company Inc. which was a wholly owned subsidiary of Texaco, Inc. The Texaco Chemical Company, a division of Texaco Inc. operated the plant from 1980 until its purchase by Huntsman Petrochemical Corporation (Huntsman) in April 1994.

As part of the hazardous waste permitting process in 1987 through 1988, the Texas Water Commission (TWC) performed a preliminary review and visual site inspection of solid waste management units (SWMUs) located at the Conroe facility. The information presented herein provides a review of the SWMUs evaluated in 1987 and the SWMUs that have been added to the facility since that time. A site map and a map that illustrate the locations of the SWMUs are included in Appendix IX-1.

Information from the facility's Notice of Registration (NOR), which contains a list of the waste streams managed at the facility and a list of the facility's SWMUs, was used to complete the Preliminary Review Checklists. Tank T-F-9 and the R-F-70 incinerator manage waste streams that may contain the following 40 CFR 261 Appendix VIII constituents: acrylonitrile, 1,4-dioxane, ethylene glycol monoethyl ether, ethylene oxide, formaldehyde, isobutanol, nickel, n-propylamine, and phenol.

On June 17, 1988, a letter and enclosures that comprise the RCRA Facility Assessment (RFA) were sent to the Conroe facility by the U.S. EPA under an agreement with the State of Texas and the TWC. The cover letter to this RFA indicated that no further action was required at the SWMUs that had been identified. A copy of the letter is included as Appendix IX-2.

In the time period since the 1988 RFA was prepared, Huntsman added SWMUs to their Notice of Registration (NOR). These new areas were the subject of a preliminary review performed by Huntsman as part of the permit renewal process in 2002. Huntsman identified nine Areas of Concern (AOC) during the preliminary review phase. The AOC are units or other areas that are not on the NOR. Huntsman also performed a review of the SWMUs addressed by the TWC in 1988 to determine whether conditions have changed since that time, i.e., inactive or closed. Preliminary Review Unit Checklists for all of the SWMUs and the AOCs are included in the Part B application forms.

During the preliminary review process, Huntsman identified two AOCs that have released to the environment, AOC-8 (Buried Drum Trench) and AOC-9 (Tank T-E-55 Tank Bottom Pit). Appendix IX-3 includes a copy of the report on the investigation and remedial activities associated with AOC-8. It appears that this area does not require further action. AOC-9 is undergoing remediation in accordance with the requirements of 30 TAC 350, Texas Risk Reduction Program, therefore a RCRA Facility Investigation does not appear to be required.

Appendix IX-4 contains information regarding pollutant dispersal pathways. This information indicates the media and direction of movement that pollutants could follow should they be released to the environment.

In the early 1990's, the former facility owner, Texaco Chemical Corporation, performed groundwater monitoring to determine whether historical facility operations affected the groundwater beneath the facility. The company performed this action as a due diligence activity to gain information on whether plant operations had affected the groundwater. Appendix IX-5 presents a report from 1998 that summarizes groundwater data for a period of seven years. It should be noted that in 1994, two semi-volatile compounds (2,6-Dinitrotoluene and 2,4-Dinitrotoluene) were detected in the groundwater. These two constituents have not been managed at this facility and were not detected in the subsequent monitoring event. The report also identifies several volatile organic compounds that were detected during various sampling events. The detected concentrations of benzene, toluene, and xylene are all below the residential groundwater protective concentration limit found in 30 TAC 350, Texas Risk Reduction Program. Two chlorinated solvents (1,2-Dichloroethane and 1,2-Dichloropropane) were also detected. These constituents are not known to have been managed at this facility. A review of the facility's records indicates that chlorinated solvents have not been used at the facility. Therefore, the source of the detected volatile organic constituents is unknown.



# TEXAS WATER COMMISSION



Paul Hopkins, Chairman  
John O. Houchins, Commissioner  
B. J. Wynne, III, Commissioner

J. D. Head, General Counsel  
Michael E. Field, Chief Examiner  
Karen A. Phillips, Chief Clerk

Allen Beinke, Executive Director

June 7, 1988

Mr. Sam Becker, P.E., Chief  
Hazardous Waste Compliance Branch  
U.S. Environmental Protection Agency  
Region VI - 6H-C  
1445 Ross Avenue  
Dallas, Texas 75202-2733

Re: Transmittal of an RCRA Facility Assessment  
Texaco Chemical Company  
Solid Waste Registration No. 30094  
EPA I.D. No. TXD 008076853

CONROE PLANT							
PSA	144	RGK		LAH			
WWG		DRM		REM			
BJM		WWM					
DN		RWP					
JUN 09 1988							
NDA		WAK		MHV			
MJA		BRP		MSW			
GBD		MR	610	BJW			
LCG							

(Part 6)

Dear Mr. Becker:

Pursuant to the agreement made between the State of Texas and the U.S. Environmental Protection Agency (EPA) this letter plus enclosures constitute the RCRA Facility Assessment (RFA) for Texaco Chemical Company. We understand that EPA has committed to a 30-day review and comment period for RFA documents so that the Texas Water Commission can proceed with permitting.

The Preliminary Review (PR), copy attached, presents information about all units managing waste materials as well as information about waste materials managed. The PR is merged with the attached Visual Site Inspection (VSI) report so that the corresponding pages for each unit are together. As a result of the Visual Site Inspection, the units described on the PR were classified in one of the following two categories:

## RCRA Units Requiring A Permit

- Incinerator (NOR 03)
- Storage Tank TF2
- Storage Tank TF4

## Solid Waste Management Units

- Incinerator (NOR 01)
- Process Wastewater Sump
- Waste Polyol Sump
- Disposal Pits
- Landfill (NOR 02)
- Tank (NOR 07)
- Portable Storage Bins (NOR 05)
- Plant Wastewater Storage Tank TF-5
- Container Storage Area (NOR 09)
- Plant Trash Dumpsters



Mr. Sam Becker  
Page 2  
June 7, 1988

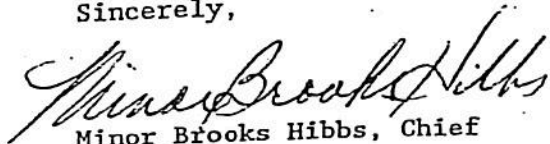
The VSI identified Tanks TF-2 and TF-4 as not having of impervious secondary containment.

The waste polyol sump exhibited manifestations of leakage and spillage and therefore constituted an "area of concern." However, on April 28, 1988 the contaminated soils were gathered and removed from the sump area, and sent to an authorized waste management facility.

At this time, all units on site are of such design and status as to justify recommendation of "no further action."

Questions or comments on the RFA should be directed within 30 days from the date of this letter to Alan P. Church, P.E. at AC 512/463-8559.

Sincerely,



Minor Brooks Hibbs, Chief  
Permits Section  
Hazardous and Solid Waste Division

APC:lc

xc: Shirley Workman, EPA Dallas  
Bill Van Evers, TWC Southeast Region Office - Deer Park  
Mel Remley - Texaco Chemical Company - Conroe, TX

POST RESPONSE ACTION CARE REPORT  
TANK T-E-55 AREA  
REPORTING PERIOD AUGUST 2012 THROUGH JULY 2013  
HUNTSMAN PETROCHEMICAL LLC  
CONROE, TEXAS

The following is a summary of events associated with the post response action care obligations for contaminated soil in the area of tank T-E-55.

August 2012 through July 2013

Huntsman performed monthly visual inspections of the soil surrounding T-E-55 as shown in the table below. When medium distillate petroleum tars were observed, the material was physically removed and transferred to a non-hazardous waste bin. The waste in each bin was disposed in a class 1 landfill. Huntsman removed and properly disposed of approximately 3 pounds of material during this reporting period.

2012-2013 T-E-55 Site Monthly Inspection Report					
Month	Inspection Date	Inspection By	Contamination Yes/No	Work Request Number	Comments
August	8/8/2012	D. Thomas	Yes	31023977	Small amount of material on the ground east of tank TE55. WR entered to clean up material (< 1 lb) and place in amine contaminated bin.
September	9/6/2012	D. Thomas	Yes		Small amount of material on the ground east of tank TE55. WR entered to clean up material (< 1 lb) and place in amine contaminated bin.
October	10/5/2012	D. Thomas	Yes	31026737	Small amount of material on the ground northeast of tank TE55. WR entered to clean up material (< 1 lb) and place in amine contaminated bin.
November	11/26/2012	D. Thomas	No		
December	12/20/2013	D. Thomas	No		
January	1/21/2013	D. Thomas	No		
February	2/22/2013	D. Thomas	No		
March	3/22/2013	D. Thomas	No		
April	4/15/2013	D. Thomas	No		
May	5/14/2013	R. Hare	No		
June	6/11/2013	R. Hare	No		
July	7/30/2013	R. Hare	No		

**SEMI-ANNUAL GROUNDWATER MONITORING REPORT  
CONROE PLANT  
MARCH 1998 MONITORING EVENT  
HUNTSMAN PETROCHEMICAL CORPORATION  
CONROE, TEXAS**

**Prepared for:**

**HUNTSMAN PETROCHEMICAL CORPORATION  
JEFFERSON CHEMICAL ROAD  
CONROE, TEXAS 77301**

**Prepared By:**

**IT CORPORATION  
10700 RICHMOND AVENUE, SUITE 310  
HOUSTON, TEXAS 77042**

**PROJECT NO. 421755  
June 30, 1998**

**MARCH 1998 GROUNDWATER MONITORING REPORT**  
**HUNTSMAN PETROCHEMICAL CORPORATION CONROE PLANT**  
**CONROE, TEXAS**

**INTRODUCTION**

A semi-annual groundwater sampling event was conducted by IT Corporation (IT) at the Huntsman Petrochemical Corporation Conroe Plant (Huntsman Plant) on March 6, 1998. The Groundwater Monitoring Program at the plant includes the following:

- Collection of water level data.
- Groundwater sampling and chemical analysis of collected samples.
- Wet Chemistry analyses of collected samples.
- Data summaries and report.

The monitoring well network for this sampling event consisted of ten wells: MW-4 to MW-13. Depth to water was measured in all ten wells and chemical analyses were performed on groundwater samples collected from the wells. Figure 1 shows the locations of the monitoring wells.

**OBJECTIVE**

The groundwater sampling program has been established as a plan for semi-annual sampling and laboratory analysis of groundwater from ten monitoring wells at the Huntsman Plant. The program is designed to address the following objectives: (1) verify that groundwater quality at the site is not being impacted; (2) verify that any impacted groundwater is not migrating onto or off the Huntsman Plant site; and (3) to demonstrate responsible environmental management.

This sampling event is part of the semi-annual program initiated in November 1995. Historic water level data (Table 1) and analytical results (Table 4) for all of the monitoring wells has been gathered and reviewed to assist in creating a sampling plan which would monitor the change in concentration of chemical constituents in the groundwater at the site over time.

## FIELD ACTIVITIES

Static water level measurements were collected prior to groundwater sampling on March 6, 1998 and were used to calculate purge volumes. Groundwater samples were collected after three well casing volumes or greater had been purged from the well, or until the groundwater field parameters (temperature, pH, specific conductance, and turbidity) had stabilized, or until the well was purged dry. Purged groundwater was stored in drums placed at each monitoring well to await proper disposal. Groundwater samples were collected from wells MW-4 through MW-13 and submitted for laboratory analysis. Wells were checked for visible damage prior to each water level measurement.

## SITE HYDROGEOLOGY

Inorganic wet chemistry analysis of groundwater, elevation data and stratigraphy reinforce the interpretation that multiple water-bearing units are represented in the network of monitoring wells at the plant. Monitoring wells MW-5, MW-6, and MW-9 appear to represent a shallow water-bearing unit (WBU), probably semi-confined, with groundwater flow to the southwest and a gradient of 0.0096 feet/foot. Monitoring wells MW-4, MW-7, MW-8, MW-10, MW-11, MW-12 and MW-13 represent a deep WBU with groundwater flow to the south and a gradient of 0.0035 feet/foot.

## ANALYTICAL RESULTS

Groundwater samples were submitted to Southern Petroleum Laboratories (SPL) of Houston, Texas for analysis. Groundwater samples from ten wells were analyzed for total organic carbon (TOC) by EPA Method 415.1, total organic halogens (TOX) by EPA Method 9020 and inorganic wet chemistry analysis by EPA Methods 325.3, 375.4, 6010B, 310.1 and 160.1. Sample holding times were met during this event. Summaries of analytical results are presented in Tables 2 and 3.

TOC concentrations range from 2 milligrams per liter (mg/L) in MW-11 to 110 mg/l in MW-10 with the majority of the wells containing less than 10 mg/l. TOX concentrations range from Not-Detected (ND) in MW-4 and MW-10 to 0.41 mg/l in MW-12.

Review of the analytic data from the past three sampling events indicates increasing TOX concentrations in the deeper WBU, which may indicate recent impact to groundwater near MW-7, MW-8, MW-11, MW-12 and MW-13. A summary of the results of historic groundwater analyses is presented in Table 4.

The Certificates of Analysis (COA), provided in Appendix A, contain details of the methods and procedures, and the laboratory results. Quality Assurance/Quality Control (QA/QC) in the laboratory was accomplished by adherence to standards and methodologies as published in EPA Test Methods for Evaluating Solid Waste: Physical/Chemical Methods, Office of Solid Waste and Emergency Response, SW-846. Laboratory Quality Control Documentation QA/QC results are located in Appendix B. Appendix C contains the Chain of Custody (COC). The samples for the Huntsman Plant were analyzed in accordance with SW-846 protocols and in accordance with industry standard QA/QC requirements.

### **MONITORING WELL INTEGRITY**

During the well inspection that preceded sampling, the tops of the PVC risers in several wells were noted to be severely worn (serrated edges). A serrated edge could compromise the casing seal and impair the ability to correctly measure depth to water in the well. Several of the riser pipes were found to be loose and at an angled position within the protective casing. Additionally, hinges on the protective casings of wells MW-4, MW-5, MW-6, and MW-7 were rusted through with the lids held to the protective casing only by the well locks.

### **RESULTS OF FIELD ACTIVITIES**

In addition to the laboratory testing, field parameters were collected during the purging of the monitoring wells. A significant result of the field parameter testing were pH measurements taken while purging MW-13. The three readings recorded and subsequent readings taken thereafter indicated pH levels above 11 standard units. IT will closely monitor MW-13 for pH during the next groundwater monitoring event.

## RECOMMENDATIONS

- Install a reinforcement collar on each of the monitoring wells to preserve well seal integrity. During water level gauging events, it is imperative that depth to water be measured from a reliably fixed point to ensure comparability of data to previous gauging events and to correctly relate water levels to other monitoring wells in the network. Additionally, preservation of the existing top of casing will prevent the introduction of undesirable foreign matter into the well.
- Install a stabilizing collar between the riser pipe and the protective casing in wells that exhibited angled or loose casing.
- Repair the protective covers on MW-4, MW-5, MW-6, and MW-7 to replace the rusted hinges.
- Replace monitoring well MW-10 due to a consistent history of excessive sedimentation in the well screen.
- Install shallow water-bearing unit monitoring wells northwest of the plant, south of MW-13, south of MW-5 at the property boundary, in the central area of the plant, and in the northeast area of the plant south of MW-11. These groundwater monitoring wells will assist in determining the relationship between the shallow water-bearing units and the deep water-bearing units. These recommended wells can provide definitive data concerning plume migration off-site.
- Conduct additional sampling and analyses in the second quarter of 1998 to verify the high concentrations of TOX in groundwater in the vicinity of monitor wells MW-7, MW-8, MW-11, MW-12 and MW-13.

## ***TABLES***



TABLE 1  
HISTORICAL GROUNDWATER ELEVATION DATA  
HUNTSMAN CORPORATION  
CONROE, TEXAS PLANT

MONITOR WELL	DATE	TOP OF CASING ELEVATION	DEPTH TO WATER	RELATIVE GROUNDWATER ELEVATION
		FT, MSL	FT	FT, MSL
MW-4	23-Jan-92	87.17	42.58	44.59
	5-Jun-92		41.33	45.84
	6-Nov-92		41.84	45.33
	29-Mar-93		41.18	45.99
	9-Jul-93		40.40	46.77
	18-Feb-94		40.83	46.34
	18-Nov-94		41.08	46.09
	19-May-95		40.20	46.97
	18-Dec-95		40.53	46.64
	1-Jul-96		41.39	45.78
	25-Feb-97		42.23	44.94
	14-Aug-97		39.98	47.19
	6-Mar-98		40.21	46.96
MW-5	23-Jan-92	78.51	9.82	68.69
	5-Jun-92		8.13	70.38
	6-Nov-92		10.05	68.46
	29-Mar-93		8.36	70.15
	9-Jul-93		5.20	73.31
	18-Feb-94		9.13	69.38
	18-Nov-94		9.05	69.46
	19-May-95		7.50	71.01
	18-Dec-95		9.75	68.76
	1-Jul-96		10.17	68.34
	25-Feb-97		10.15	68.36
	14-Aug-97		8.16	70.35
	6-Mar-98		7.28	71.23
MW-6	23-Jan-92	82.76	11.70	71.06
	5-Jun-92		10.64	72.12
	6-Nov-92		12.18	70.58
	29-Mar-93		10.48	72.28
	9-Jul-93		9.90	72.86
	18-Feb-94		11.53	71.23
	18-Nov-94		11.20	71.56
	19-May-95		9.91	72.85
	18-Dec-95		11.38	71.38
	1-Jul-96		11.20	71.56
	25-Feb-97		10.77	71.99
	14-Aug-97		9.54	73.22
	6-Mar-98		9.33	73.43

**TABLE 1**  
**HISTORICAL GROUNDWATER ELEVATION DATA**  
**HUNTSMAN CORPORATION**  
**CONROE, TEXAS PLANT**

MONITOR WELL	DATE	TOP OF CASING ELEVATION	DEPTH TO WATER	RELATIVE GROUNDWATER ELEVATION
		FT, MSL	FT	FT, MSL
MW-7	23-Jan-92	91.02	48.10	42.92
	5-Jun-92		46.59	44.43
	6-Nov-92		47.12	43.90
	29-Mar-93		46.33	44.69
	9-Jul-93		45.50	45.52
	18-Feb-94		45.97	45.05
	18-Nov-94		46.57	44.45
	19-May-95		45.55	45.47
	18-Dec-95		45.97	45.05
	1-Jul-96		46.81	44.21
	25-Feb-97		47.40	43.62
	14-Aug-97		45.72	45.30
	6-Mar-98		45.04	45.98
MW-8	23-Jan-92	70.76	25.34	45.42
	5-Jun-92		23.93	46.83
	6-Nov-92		25.55	45.21
	29-Mar-93		24.77	45.99
	9-Jul-93		24.40	46.36
	18-Feb-94		25.13	45.63
	19-May-95		25.25	45.51
	18-Dec-95		25.78	44.98
	1-Jul-96		27.24	43.52
	25-Feb-97		26.99	43.77
	14-Aug-97		26.48	44.28
	6-Mar-98		24.74	46.02
MW-9	23-Jan-92	74.86	9.11	65.75
	5-Jun-92		8.83	66.03
	6-Nov-92		12.47	62.39
	29-Mar-93		8.58	66.28
	9-Jul-93		9.00	65.86
	18-Feb-94		9.30	65.56
	19-May-95		10.16	64.70
	18-Dec-95		12.20	62.66
	1-Jul-96		12.25	62.61
	25-Feb-97		9.78	65.08
	14-Aug-97		11.18	63.68
	6-Mar-98		8.61	66.25

TABLE 1  
HISTORICAL GROUNDWATER ELEVATION DATA  
HUNTSMAN CORPORATION  
CONROE, TEXAS PLANT

MONITOR WELL	DATE	TOP OF CASING ELEVATION	DEPTH TO WATER	RELATIVE GROUNDWATER ELEVATION
		FT, MSL	FT	FT, MSL
MW-10	23-Jan-92	84.56	41.40	43.16
	5-Jun-92		40.14	44.42
	6-Nov-92		40.87	43.69
	29-Mar-93		40.08	44.48
	9-Jul-93		39.26	45.30
	18-Feb-94		39.93	44.63
	18-Nov-94		40.35	44.21
	19-May-95		39.29	45.27
	18-Dec-95		39.75	44.81
	1-Jul-96		40.64	43.92
	25-Feb-97		41.04	43.52
	14-Aug-97		39.98	44.58
	6-Mar-98		38.86	45.70
MW-11	23-Jan-92	99.80	52.48	47.32
	5-Jun-92		50.72	49.08
	6-Nov-92		51.20	48.60
	29-Mar-93		50.46	49.34
	9-Jul-93		49.70	50.10
	18-Feb-94		50.25	49.55
	19-May-95		49.68	50.12
	18-Dec-95		50.35	49.45
	1-Jul-96		50.97	48.83
	25-Feb-97		51.31	48.49
	14-Aug-97		50.42	49.38
	6-Mar-98		49.02	50.78
MW-12	23-Jan-92	98.73	52.26	46.47
	5-Jun-92		50.63	48.10
	6-Nov-92		51.18	47.55
	29-Mar-93		50.39	48.34
	9-Jul-93		49.60	49.13
	18-Feb-94		50.17	48.56
	19-May-95		49.70	49.03
	18-Dec-95		50.31	48.42
	1-Jul-96		51.05	47.68
	25-Feb-97		51.30	47.43
	14-Aug-97		49.98	48.75
	6-Mar-98		48.96	49.77

TABLE 1  
HISTORICAL GROUNDWATER ELEVATION DATA  
HUNTSMAN CORPORATION  
CONROE, TEXAS PLANT

MONITOR WELL	DATE	TOP OF CASING ELEVATION	DEPTH TO WATER	RELATIVE GROUNDWATER ELEVATION
		FT, MSL	FT	FT, MSL
MW-13	23-Jan-92	92.52	48.24	44.28
	5-Jun-92		46.72	45.80
	6-Nov-92		47.18	45.34
	29-Mar-93		46.40	46.12
	9-Jul-93		45.60	46.92
	18-Feb-94		46.23	46.29
	19-May-95		45.76	46.76
	18-Dec-95		46.27	46.25
	1-Jul-96		47.44	45.08
	25-Feb-97		47.57	44.95
	14-Aug-97		46.32	46.20
	6-Mar-98		44.87	47.65

**TABLE 2**  
**TOC and TOX Analytical Data**  
**March 6, 1998**  
**Huntsman Corporation**  
**Conroe Texas Plant**

MONITOR WELL (2")	SAMPLE ID (COC)	TOTAL ORGANIC CARBON (TOC) mg/L	TOTAL ORGANIC HALOGENS (TOX) mg/L
MW-4	W-4	4	ND
MW-5	W-2	51	0.05
MW-6	W-3	28	0.12
MW-7	W-6	26	0.35
MW-8	W-10	4	0.30
MW-9	W-1	4	0.09
MW-10	W-5	110	ND
MW-11	W-7	2	0.31
MW-12	W-8	5	0.41
MW-13	W-9	8	0.40
MW-8 Duplicate	W-11	3	0.40
Detection Limits		1 mg/L	0.01 mg/L

ANALYTICAL GROUNDWATER SUMMARY  
HUNTSMAN CORPORATION  
CONROE, TEXAS

WELL ID	SAMPLE DATE	ANALYTICAL METHOD/RESULT (mg/L)									
		310.1 Alkalinity	325.3 Chloride	375.4 Sulfate	160.1 TDS	6010A Total Calcium	6010A Total Iron	6010A Potassium	6010A Magnesium	6010A Manganese	6010A Sodium
MW-06	Feb-98	452	1400	26	2,500	327	2.3	ND	86	8.92	480
MW-05	Feb-98	436	1900	22	3,030	405	0.6	ND	95	2.04	676
MW-09	Feb-98	287	1400	53	2,370	277	2.8	ND	67	0.42	499
MW-04	Feb-98	332	800	15	1,660	213	4.3	ND	61	5.72	272
MW-07	Feb-98	167	1100	11	2,180	294	21.5	ND	86	4.09	270
MW-11	Feb-98	231	560	12	1,170	172	3.9	ND	39	0.12	184
MW-12	Feb-98	343	890	16	1,760	260	1.7	ND	58	0.17	243
MW-13	Feb-98	30	800	17	1,360	287	1.4	ND	28	0.08	206
MW-08	Feb-98	299	690	62	1,240	379	3.5	ND	45	0.89	227
MW-08 Duplicate	Feb-98	319	560	71	1,180	360	4.2	ND	40	0.91	208
MW-10	Feb-98	155	1600	7	2,610	486	10	ND	136	5.85	189
Detection Limits		1 mg/L	20 mg/L	5 mg/L	10 mg/L	1 mg/L	0.2 mg/L	20 mg/L	1 mg/L	0.05 mg/L	5 mg/L

TABLE 4  
HISTORICAL ANALYTICAL GROUNDWATER SUMMARY  
HUNTSMAN CORPORATION  
CONROE, TEXAS

WELL ID	SAMPLE DATE	ANALYTICAL METHOD/RESULT					
		415.1	9020	418.1	8240	8270	8020
		TOC	TOX	TRPH	VOC	SVOC	BTEX
		ppm	ppb	ppm	ppb	ppb	ppb
MW-4	Feb-91	-	-	-	ND	-	-
	Mar-91	-	-	-	ND	-	-
	Jan-92	3	-	-	-	-	-
	Jun-92	2.7	-	-	-	-	-
	Nov-92	4.7	-	-	-	-	-
	Mar-93	2.4	-	-	-	-	-
	Aug-93	4.4	-	-	-	-	ND
	Feb-94	3.5	-	-	ND	ND	-
	Nov-94*	-	-	-	ND	ND	-
	May-95	3	-	-	-	-	-
	Dec-95	4	32	-	-	-	-
	Jul-96	3	82	-	-	-	-
	Feb-97	2	147	-	-	-	-
	Aug-97	5	50	-	-	-	-
	Mar-98	4	ND	-	-	-	-
MW-5	Feb-91	-	-	-	ND	ND	-
	Mar-91	-	-	-	-	-	-
	Jan-92	33	-	-	-	-	-
	Jun-92	37	-	-	-	-	-
	Nov-92	43	-	-	-	-	-
	Mar-93	40	-	-	-	-	-
	Aug-93	41	-	-	-	-	-
	Feb-94	53	-	-	ND	ND	-
	Nov-94*	-	-	-	ND	ND	-
	May-95	56	-	-	-	-	-
	Dec-95	47	138	-	-	-	-
	Jul-96	45	284	-	-	-	-
	Feb-97	46	104	-	-	-	-
	Aug-97	68	80	-	-	-	-
	Mar-98	51	50	-	-	-	-
MW-6	Feb-91	-	-	-	ND	ND	-
	Mar-91	-	-	-	-	-	-
	Jan-92	21	-	-	-	-	-
	Jun-92	23	-	-	-	-	-
	Nov-92	20	-	-	-	-	-
	Mar-93	20	-	-	-	-	-
	Aug-93	20	-	-	-	-	-
	Feb-94	22	-	-	ND	ND	-
	Nov-94*	-	-	-	ND	ND	-
	May-95	23	-	-	-	-	-
	Dec-95	22	69	-	-	-	-
	Jul-96	20	80	<2	-	-	-
	Feb-97	23	98	-	-	-	-
	Aug-97	27	140	-	-	-	-
	Mar-98	28	120	-	-	-	-



**TABLE 4**  
**HISTORICAL ANALYTICAL GROUNDWATER SUMMARY**  
**HUNTSMAN CORPORATION**  
**CONROE, TEXAS**

WELL ID	SAMPLE DATE	ANALYTICAL METHOD/RESULT					
		415.1	9020	418.1	8240	8270	8020
		TOC	TOX	TRPH	VOC	SVOC	BTEX
		ppm	ppb	ppm	ppb	ppb	ppb
MW-7	Feb-91	-	-	-	40(a):12(i):24(j)	ND	-
	Mar-91	-	-	-	11(a):15(i)	ND	-
	Jan-92	16	-	-	-	-	-
	Jun-92	13	-	-	-	-	-
	Nov-92	18	-	-	-	-	-
	Mar-93	17	-	-	-	-	-
	Aug-93	18	-	-	-	-	-
	Feb-94	24	-	-	6.8(a)	25,000(A):11,000(B)	-
	Nov-94*	-	-	-	65(a):7(b)	ND	-
	May-95	28	-	-	88(a):8(b):10(g)	-	-
	Dec-95	23	125	-	-	-	-
	Jul-96	26	134	<2	-	-	-
	Feb-97	24	84	-	-	-	-
	Aug-97	28	90	-	-	-	-
	Mar-98	26	350	-	-	-	-
MW-8	Feb-91	-	-	-	-	-	-
	Mar-91	-	-	-	-	-	-
	Jan-92	2.9	-	-	-	-	-
	Jun-92	1.5	-	-	-	-	-
	Nov-92	2.2	-	-	-	-	-
	Mar-93	1.2	-	-	-	-	-
	Aug-93	2.2	-	-	-	-	-
	Feb-94	1.6	-	-	-	-	-
	Nov-94	-	-	-	-	-	-
	May-95	-	-	-	-	-	-
	Dec-95	2	51	-	-	-	-
	Jul-96	2	99	-	-	-	-
	Feb-97	2	39	-	-	-	-
	Aug-97	2	110	-	-	-	-
	Mar-98	4	300	-	-	-	-
MW-9	Feb-91	-	-	-	-	-	-
	Mar-91	-	-	-	-	-	-
	Jan-92	4.4	-	-	-	-	-
	Jun-92	3.5	-	-	-	-	-
	Nov-92	3	-	-	-	-	-
	Mar-93	3.1	-	-	-	-	-
	Aug-93	3.5	-	-	-	-	-
	Feb-94	2.8	-	-	-	-	-
	Nov-94	-	-	-	-	-	-
	May-95	-	-	-	-	-	-
	Dec-95	2	66	-	-	-	-
	Jul-96	3	82	-	-	-	-
	Feb-97	3	88	-	-	-	-
	Aug-97	5	180	-	-	-	-
	Mar-98	4	90	-	-	-	-



TABLE 4  
HISTORICAL ANALYTICAL GROUNDWATER SUMMARY  
HUNTSMAN CORPORATION  
CONROE, TEXAS

WELL ID	SAMPLE DATE	ANALYTICAL METHOD/RESULT					
		415.1	9020	418.1	8240	8270	8020
		TOC	TOX	TRPH	VOC	SVOC	BTEX
		ppm	ppb	ppm	ppb	ppb	ppb
MW10	Feb-91	-	-	-	-	-	-
	Mar-91	-	-	-	-	-	-
	Jan-92	65	-	-	-	-	-
	Jun-92	120	-	-	-	-	-
	Nov-92	130	-	-	-	-	-
	Mar-93	130	-	-	-	-	-
	Aug-93	120	-	-	-	-	-
	Feb-94	140	-	-	(b):41(c):8(d):82(e)	10(A)	-
	Nov-94*	-	-	-	8(a)	ND	-
	May-95	126	-	-	6(a):8(h):10(i)	-	-
	Dec-95	130	39	-	-	-	-
	Jul-96	109	48	-	-	-	-
	Feb-97	120	63	-	-	-	-
	Aug-97	130	70	-	-	-	-
	Mar-98	110	ND	-	-	-	-
MW11	Feb-91	-	-	-	-	-	-
	Mar-91	-	-	-	-	-	-
	Jan-92	ND	-	-	-	-	-
	Jun-92	1.9	-	-	-	-	-
	Nov-92	2.2	-	-	-	-	-
	Mar-93	ND	-	-	-	-	-
	Aug-93	1.3	-	-	-	-	-
	Feb-94	ND	-	-	-	-	-
	Nov-94	-	-	-	-	-	-
	May-95	-	-	-	-	-	-
	Dec-95	ND	33	-	-	-	-
	Jul-96	<1	123	<2	-	-	-
	Feb-97	<1	38	-	-	-	-
	Aug-97	5	20	-	-	-	-
	Mar-98	2	310	-	-	-	-
MW12	Feb-91	-	-	-	-	-	-
	Mar-91	-	-	-	-	-	-
	Jan-92	3.4	-	-	-	-	-
	Jun-92	5.1	-	-	-	-	-
	Nov-92	4.4	-	-	-	-	-
	Mar-93	4.5	-	-	-	-	-
	Aug-93	3	-	-	-	-	-
	Feb-94	2.7	-	-	-	-	-
	Nov-94	-	-	-	-	-	-
	May-95	-	-	-	-	-	-
	Dec-95	4	116	-	-	-	-
	Jul-96	5	39	-	-	-	-
	Feb-97	3	128	-	-	-	-
	Aug-97	6	40	-	-	-	-
	Mar-98	5	410	-	-	-	-

TABLE 4  
HISTORICAL ANALYTICAL GROUNDWATER SUMMARY  
HUNTSMAN CORPORATION  
CONROE, TEXAS

WELL ID	SAMPLE DATE	ANALYTICAL METHOD/RESULT					
		415.1 TOC	9020 TOX	418.1 TRPH	8240 VOC	8270 SVOC	8020 BTEX
		ppm	ppb	ppm	ppb	ppb	ppb
MW13	Feb-91	-	-	-	-	-	-
	Mar-91	-	-	-	-	-	-
	Jan-92	2.4	-	-	-	-	-
	Jun-92	4.6	-	-	-	-	-
	Nov-92	1.5	-	-	-	-	-
	Mar-93	1.2	-	-	-	-	-
	Aug-93	1.4	-	-	-	-	-
	Feb-94	8.4	-	-	-	-	-
	Nov-94	-	-	-	-	-	-
	May-95	-	-	-	-	-	-
	Dec-95	1	26	-	-	-	-
	Jul-96	2	81	-	-	-	-
	Feb-97	1	14	-	-	-	-
	Aug-97	1	80	-	-	-	-
	Mar-98	8	400	-	-	-	-

**NOTES**

Only constituents at concentrations above the detection level are reported

\*Nov.-94 analysis included only the constituents: (a,b,f,A,& B)

ND = Not Detected

- = Not Analyzed

(a) 1,2-dichloroethane

(A) 2,6-dinitrotoluene

(b) 1,2-dichloropropane

(B) 2,4-dinitrotoluene

(c) 1-propene

(d) chloro-propene (NOS)

(e) 1-chloropropane

(f) BTEX

(g) chloroethane

(h) carbon disulfide

(i) vinyl chloride

(j) phenyl alcohol